TABLE 18.29: Weeks 1 Through 8: Cross Bars

Weeks 1 Through 8: Level 2 Requirements: Cross Bars

Planned Order Releases for Back Assemblies

	1	2	3	4	5	6	7	8
Planned Order Releases			20		80		50	

Planned Order Releases for Leg Assemblies

Week	1	2	3	4	5	6	7	8
Planned Order Releases		20		80		50		

Weekly Materials Plan: Cross Bars

Order Quantity = 400
Lead Time = 1 week

	1	2	3	4	5	6	7	8
Gross Requirements			20	20	80	80	50	50	
Scheduled Receipts									
On-Hand Ending Inventory	200	200	180	160	80	0	-50 150	100	
Net Requirements							50		
Planned Order Receipts							200		
Planned Order Release						200			